

Test laboratory for the fire behavior of building materials  
Testing, supervising and certifying body, authorized by the building supervision authority

# TEST REPORT

## PZ-Hoch-260773

**for the proof of Fire behaviour according to DIN 4102, part 1**

**Translation of the German test report – no guarantee for translation of technical terms**

|                                |                                                                                                                                                                                                                                                                                                                                                                                                               |
|--------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>company</b>                 | <b>ENGLISCH DEKOR HandelsGmbH &amp; Co.KG</b><br>Scheydgasse 29<br>A-1210 Wien                                                                                                                                                                                                                                                                                                                                |
| <b>description of samples</b>  | fabric consisting of 100% Polyester FR, with incorporated acrylic layer, in different colours and area weights                                                                                                                                                                                                                                                                                                |
| <b>name of the material</b>    | <b>„Blackout FR“</b>                                                                                                                                                                                                                                                                                                                                                                                          |
| <b>sampling</b>                | by the company itself                                                                                                                                                                                                                                                                                                                                                                                         |
| <b>content of request</b>      | Proof of flammability to classify building materials to class B1<br>“schwerentflammbar” according to DIN 4102, part 1                                                                                                                                                                                                                                                                                         |
| <b>validity of test report</b> | 31.05.2031                                                                                                                                                                                                                                                                                                                                                                                                    |
| <b>result</b>                  | <b>The examined product meets</b> <ul style="list-style-type: none"><li>• in any colour</li><li>• with an area weight of 289g/m<sup>2</sup> until 422g/m<sup>2</sup></li></ul> <b>the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998) , suspended freely or with distance of &gt;40 mm to same or other plain materials.</b> |

This test report includes 8 pages and 11 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 10, there is no need for a general building supervisory test report.

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- “allgemeine bauaufsichtliche Zulassung” (general building inspectorate approval ) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

## 1. Description of test material in condition as delivered

- PN 44062: "Blackout FR" colour: white**  
 -fabric consisting of 100% Polyester FR, with incorporated acrylic layer-  
 side A: structured surface  
characteristic values determined by the test laboratory:  
 area weight: about 421 g/m<sup>2</sup>      thickness: about 0,65 mm
- PN 44063: "Blackout FR" colour: red**  
 -fabric consisting of 100% Polyester FR, with incorporated acrylic layer-  
 side A: structured surface  
characteristic values determined by the test laboratory:  
 area weight: about 403 g/m<sup>2</sup>      thickness: about 0,62 mm
- PN 44064: "Blackout FR" colour: grey**  
 -fabric consisting of 100% Polyester FR, with incorporated acrylic layer-  
 side A: structured surface  
characteristic values determined by the test laboratory:  
 area weight: about 422 g/m<sup>2</sup>      thickness: about 0,64 mm
- PN 44561: "Blackout FR" colour: grey**  
 -fabric consisting of 100% Polyester FR, with incorporated acrylic layer-  
 side A: slightly darker side  
characteristic values determined by the test laboratory:  
 area weight: about 289 g/m<sup>2</sup>      thickness: about 0,42 mm
- PN 44562: "Blackout FR" colour: red**  
 -fabric consisting of 100% Polyester FR, with incorporated acrylic layer-  
 side A: slightly darker side  
characteristic values determined by the test laboratory:  
 area weight: about 297 g/m<sup>2</sup>      thickness: about 0,42 mm

All values determined by the laboratory are marked as such. All other information (including the material designation) is declared by the manufacturer.

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

## 2. Preparation of samples

The samples were kept in climate chamber 23/50 until they reached constant weight.

## 3. Arrangement of samples      mounting: freely suspended

|       |                                  |       |
|-------|----------------------------------|-------|
| #1754 | flaming side A in warp direction | red   |
| #1755 | flaming side B in warp direction | red   |
| #1756 | flaming side A in weft direction | red   |
| #1760 | flaming side A in weft direction | white |
| #1761 | flaming side A in weft direction | grey  |

## 4. Date of test      CW 21 and CW 30 in 2026

**5.1 Results (part 1)**

The test has been examined according to DIN 4102 (Mai 1998)

| line no. | Measurement                                                                  | Result with the tested specimen |           |           |           |           | Dim.  |
|----------|------------------------------------------------------------------------------|---------------------------------|-----------|-----------|-----------|-----------|-------|
|          | Test number                                                                  | #1754                           | #1755     | #1756     | #1760     | #1761     |       |
|          | flamed direction                                                             | warp dir.                       | warp dir. | weft dir. | weft dir. | weft dir. |       |
|          | flamed side                                                                  | A                               | B         | A         | A         | A         |       |
|          | heavy variant: colour of fabric                                              | red                             |           |           | white     | grey      |       |
| 1        | Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1             | 1                               | 1         | 1         | 1         | 1         |       |
| 2        | Maximum flame height above bottom edge of the specimen                       | 50                              | 50        | 50        | 50        | 50        | cm    |
| 3        | Time <sup>1)</sup>                                                           | 0:24                            | 0:20      | 0:06      | 0:10      | 0:08      | min:s |
| 4        | Burn through / melting Time <sup>1)</sup>                                    | 0:05                            | 0:12      | 0:08      | 0:08      | 0:08      | min:s |
|          | Observations on the back side of the specimen                                |                                 |           |           |           |           |       |
| 5        | Flames / Glowing Time <sup>1)</sup>                                          | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s |
| 6        | Change of color Time <sup>1)</sup>                                           | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s |
| 7        | Falling of burning droplets Start <sup>1)</sup>                              | 0:14                            | 0:21      | 0:19      |           | 0:16      | min:s |
| 8        | Extent                                                                       |                                 |           |           |           |           |       |
| 9        | sporadic falling of burning droplets <sup>2)</sup>                           | X                               | X         | X         | ---       | X         | min:s |
| 10       | continuous falling of burning droplets <sup>2)</sup>                         | ---                             | ---       | ---       | ---       | ---       | min:s |
| 11       | Falling of burning droplets Start <sup>1)</sup>                              | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s |
| 12       | Extent                                                                       |                                 |           |           |           |           |       |
| 13       | sporadic falling of burning droplets <sup>2)</sup>                           | ---                             | ---       | ---       | ---       | ---       | min:s |
| 14       | continuous falling of burning droplets <sup>2)</sup>                         | ---                             | ---       | ---       | ---       | ---       | min:s |
| 15       | Afterflame time at the bottom of the sieve (max.)                            | 0:04                            | 0:08      | 0:05      | ./.       | 0:03      | min:s |
| 16       | Impairment of the burner by dropping or falling material: Time <sup>1)</sup> | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s |
| 17       | Final occurrence of burning at the specimen <sup>1)</sup>                    | 0:45                            | 1:15      | 0:50      | 1:00      | 0:45      | min:s |
| 18       | Time of eventually end of test <sup>1)</sup>                                 | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s |
| 19       | Afterflame after end of test Time <sup>1)</sup>                              | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s |
| 20       | Number of specimen                                                           | ./.                             | ./.       | ./.       | ./.       | ./.       |       |
| 21       | Front side of specimen <sup>2)</sup>                                         | ./.                             | ./.       | ./.       | ./.       | ./.       |       |
| 22       | Back side of specimen <sup>2)</sup>                                          | ./.                             | ./.       | ./.       | ./.       | ./.       |       |
| 23       | flame length                                                                 | ./.                             | ./.       | ./.       | ./.       | ./.       | cm    |

| line no. | Measurement                                             | Result with the tested specimen |           |           |           |           | Dim.    |
|----------|---------------------------------------------------------|---------------------------------|-----------|-----------|-----------|-----------|---------|
|          | Test number                                             | #1754                           | #1755     | #1756     | #1760     | #1761     |         |
|          | flamed direction                                        | warp dir.                       | warp dir. | weft dir. | weft dir. | weft dir. |         |
|          | flamed side                                             | A                               | B         | A         | A         | A         |         |
| 22       | Afterglow after end of test                             | ./.                             | ./.       | ./.       | ./.       | ./.       | min:s   |
|          | Time <sup>1)</sup>                                      | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
| 23       | Number of specimen                                      | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
|          | Place of appearance                                     | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
| 24       | Lower half of the specimen <sup>2)</sup>                | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
| 25       | Upper half of the specimen <sup>2)</sup>                | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
| 26       | Front side of specimen <sup>2)</sup>                    | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
| 27       | Back side of specimen <sup>2)</sup>                     | ./.                             | ./.       | ./.       | ./.       | ./.       |         |
| 28       | Density of smoke                                        |                                 |           |           |           |           |         |
|          | ≤ 400 % * min                                           | 33                              | 22        | 27        | 21        | 26        | % * min |
| 29       | > 400 % * min <sup>4)</sup>                             | ./.                             | ./.       | ./.       | ./.       | ./.       | % * min |
| 30       | Diagram: encl. no.                                      | 1                               | 2         | 3         | 4         | 5         |         |
| 31       | <u>Residual lengths:</u> individual value <sup>3)</sup> |                                 |           |           |           |           |         |
|          | Specimen 1                                              | 56                              | 57        | 58        | 56        | 60        | cm      |
|          | Specimen 2                                              | 56                              | 62        | 49        | 62        | 59        | cm      |
|          | Specimen 3                                              | 55                              | 59        | 51        | 57        | 60        | cm      |
|          | Specimen 4                                              | 49                              | 57        | 49        | 58        | 54        | cm      |
| 32       | Average value, individual test <sup>3)</sup>            | 54                              | 59        | 52        | 58        | 58        |         |
| 33       | Photo of specimen in enclosure no.                      | 1                               | 2         | 3         | 4         | 5         |         |
| 34       | Flue gas temperature                                    | 125                             | 125       | 123       | 125       | 120       | °C      |
| 35       | Maximum of average value                                |                                 |           |           |           |           |         |
|          | Time <sup>1)</sup>                                      | 10:00                           | 09:57     | 09:45     | 09:52     | 09:48     | min:s   |
| 36       | Diagram: encl. no.                                      | 1                               | 2         | 3         | 4         | 5         |         |
| 37       | Remarks: - none -                                       |                                 |           |           |           |           |         |

<sup>1)</sup> indication of times: from the begin of testing procedure

<sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

**5.2 Results (part 2)**

The test has been examined according to DIN 4102 (Mai 1998)

| line no. | Measurement                                                                          | Result with the tested specimen |             |     |     |     | Dim.  |
|----------|--------------------------------------------------------------------------------------|---------------------------------|-------------|-----|-----|-----|-------|
|          | Test number                                                                          | #1481                           | #1482       | --- | --- | --- |       |
|          | flamed direction                                                                     | warp dir. A                     | warp dir. B | --- | --- | --- |       |
|          | flamed side                                                                          |                                 |             |     |     |     |       |
|          | light variant: colour of fabric                                                      | grey                            | red         |     |     |     |       |
| 1        | Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1                     | 1                               | 1           | --- | --- | --- |       |
| 2        | Maximum flame height above bottom edge of the specimen                               | 50                              | 40          | --- | --- | --- | cm    |
| 3        | Time <sup>1)</sup>                                                                   | 0:16                            | 0:06        | --- | --- | --- | min:s |
| 4        | Burn through / melting Time <sup>1)</sup>                                            | 0:04                            | 0:05        | --- | --- | --- | min:s |
| 5        | Observations on the back side of the specimen<br>Flames / Glowing Time <sup>1)</sup> | ---                             | ---         | --- | --- | --- | min:s |
| 6        | Change of color Time <sup>1)</sup>                                                   | ./.                             | ./.         | ./. | ./. | ./. | min:s |
| 7        | Falling of burning droplets Start <sup>1)</sup>                                      | 0:20                            | 0:11        |     |     |     | min:s |
| 8        | Extent                                                                               |                                 |             |     |     |     |       |
| 9        | sporatic falling of burning droplets <sup>2)</sup>                                   | X                               | X           | --- | --- | --- | min:s |
| 10       | continuous falling of burning droplets <sup>2)</sup>                                 | ---                             | ---         | --- | --- | --- | min:s |
| 11       | Falling of burning droplets Start <sup>1)</sup>                                      | ./.                             | ./.         | ./. | ./. | ./. | min:s |
| 12       | Extent                                                                               |                                 |             |     |     |     |       |
| 13       | sporatic falling of burning droplets <sup>2)</sup>                                   | ---                             | ---         | --- | --- | --- | min:s |
| 14       | continuous falling of burning droplets <sup>2)</sup>                                 | ---                             | ---         | --- | --- | --- | min:s |
| 15       | Afterflame time at the bottom of the sieve (max.)                                    | 0:03                            | 0:02        | ./. | ./. | ./. | min:s |
| 16       | Impairment of the burner by dropping or falling material: Time <sup>1)</sup>         | ./.                             | ./.         | ./. | ./. | ./. | min:s |
| 17       | Final occurrence of burning at the specimen <sup>1)</sup>                            | 0:45                            | 0:30        | --- | --- | --- | min:s |
| 18       | Time of eventually end of test <sup>1)</sup>                                         | ./.                             | ./.         | ./. | ./. | ./. | min:s |
| 19       | Afterflame after end of test Time <sup>1)</sup>                                      | ./.                             | ./.         | ./. | ./. | ./. | min:s |
| 20       | Number of specimen                                                                   | ./.                             | ./.         | ./. | ./. | ./. |       |
| 21       | Front side of specimen <sup>2)</sup>                                                 | ./.                             | ./.         | ./. | ./. | ./. |       |
| 22       | Back side of specimen <sup>2)</sup>                                                  | ./.                             | ./.         | ./. | ./. | ./. |       |
| 23       | flame length                                                                         | ./.                             | ./.         | ./. | ./. | ./. | cm    |

| line no. | Measurement                                             | Result with the tested specimen |           |     |     |     | Dim.    |
|----------|---------------------------------------------------------|---------------------------------|-----------|-----|-----|-----|---------|
|          | Test number                                             | #1481                           | #1482     | --- | --- | --- |         |
|          | flamed direction                                        | warp dir.                       | warp dir. | --- | --- | --- |         |
|          | flamed side                                             | A                               | B         | --- | --- | --- |         |
| 22       | <u>Afterglow after end of test</u>                      | ./.                             | ./.       | ./. | ./. | ./. | min:s   |
|          | Time <sup>1)</sup>                                      | ./.                             | ./.       | ./. | ./. | ./. |         |
| 23       | Number of specimen                                      | ./.                             | ./.       | ./. | ./. | ./. |         |
|          | <u>Place of appearance</u>                              | ./.                             | ./.       | ./. | ./. | ./. |         |
| 24       | Lower half of the specimen <sup>2)</sup>                | ./.                             | ./.       | ./. | ./. | ./. |         |
| 25       | Upper half of the specimen <sup>2)</sup>                | ./.                             | ./.       | ./. | ./. | ./. |         |
| 26       | Front side of specimen <sup>2)</sup>                    | ./.                             | ./.       | ./. | ./. | ./. |         |
| 27       | Back side of specimen <sup>2)</sup>                     | ./.                             | ./.       | ./. | ./. | ./. |         |
| 28       | <u>Density of smoke</u>                                 |                                 |           |     |     |     |         |
|          | ≤ 400 % * min                                           | 14                              | 12        | --- | --- | --- | % * min |
| 29       | > 400 % * min <sup>4)</sup>                             | ./.                             | ./.       | ./. | ./. | ./. | % * min |
| 30       | Diagram: encl. no.                                      | 6                               | 7         | --- | --- | --- |         |
| 31       | <u>Residual lengths:</u> individual value <sup>3)</sup> |                                 |           |     |     |     |         |
|          | Specimen 1                                              | 61                              | 58        | --- | --- | --- | cm      |
|          | Specimen 2                                              | 59                              | 56        | --- | --- | --- | cm      |
|          | Specimen 3                                              | 55                              | 57        | --- | --- | --- | cm      |
|          | Specimen 4                                              | 59                              | 55        | --- | --- | --- | cm      |
| 32       | <u>Average value, individual test <sup>3)</sup></u>     | 59                              | 57        | --- | --- | --- |         |
| 33       | <u>Photo of specimen in enclosure no.</u>               | 6                               | 7         | --- | --- | --- |         |
| 34       | <u>Flue gas temperature</u>                             | 110                             | 109       | --- | --- | --- | °C      |
| 35       | Maximum of average value                                |                                 |           |     |     |     |         |
|          | Time <sup>1)</sup>                                      | 09:57                           | 09:39     | --- | --- | --- | min:s   |
| 36       | Diagram: encl. no.                                      | 6                               | 7         | --- | --- | --- |         |
| 37       | Remarks: - none -                                       |                                 |           |     |     |     |         |

<sup>1)</sup> indication of times: from the begin of testing procedure

<sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

## 6. Explanations concerning the testing procedure

There were no additional tests proceeded because of the residual length of  $\geq$  than 45 cm.

## 7. Summary of results and additional establishments to Fire Behaviour

| line no. | measurement                     | Result with the tested specimen |                |                |                |                | dimension |
|----------|---------------------------------|---------------------------------|----------------|----------------|----------------|----------------|-----------|
|          | test-no.                        | #1754                           | #1755          | #1756          | #1760          | #1761          |           |
|          | flamed direction<br>flamed side | warp dir.<br>A                  | warp dir.<br>B | weft dir.<br>A | weft dir.<br>A | weft dir.<br>A |           |
|          | heavy variant: colour of fabric | red                             |                |                | white          | grey           |           |
| 1        | residual length                 | 54                              | 59             | 52             | 58             | 58             | cm        |
| 2        | max. smoke temperature          | 125                             | 125            | 123            | 125            | 120            | °C        |
| 3        | density of smoke - integral     | 33                              | 22             | 27             | 21             | 26             | %min      |
| 4        | remarks: none                   |                                 |                |                |                |                |           |

| line no. | measurement                     | Result with the tested specimen |                |     |     |     | dimension |
|----------|---------------------------------|---------------------------------|----------------|-----|-----|-----|-----------|
|          | test-no.                        | #2021                           | #2022          | --- | --- | --- |           |
|          | flamed direction<br>flamed side | weft dir.<br>A                  | warp dir.<br>B | --- | --- | --- |           |
|          | light variant: colour of fabric | grey                            | red            | --- | --- | --- |           |
| 1        | residual length                 | 59                              | 57             | --- | --- | --- | cm        |
| 2        | max. smoke temperature          | 110                             | 109            | --- | --- | --- | °C        |
| 3        | density of smoke - integral     | 14                              | 12             | --- | --- | --- | %min      |
| 4        | remarks: none                   |                                 |                |     |     |     |           |

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 8-11).

## 8. Special remarks

- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions, washing or cleaning with chemicals.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability
- No measurement uncertainties of the results were taken into account in the assessment.

## 9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 27.07.2026

clerk in charge:



(Dipl.-Ing.(FH) Jürgen Hammer)



Head of the test laboratory:



(Dipl.-Ing.(FH) Andreas Hoch)

**„Brandschacht“-test #1754**

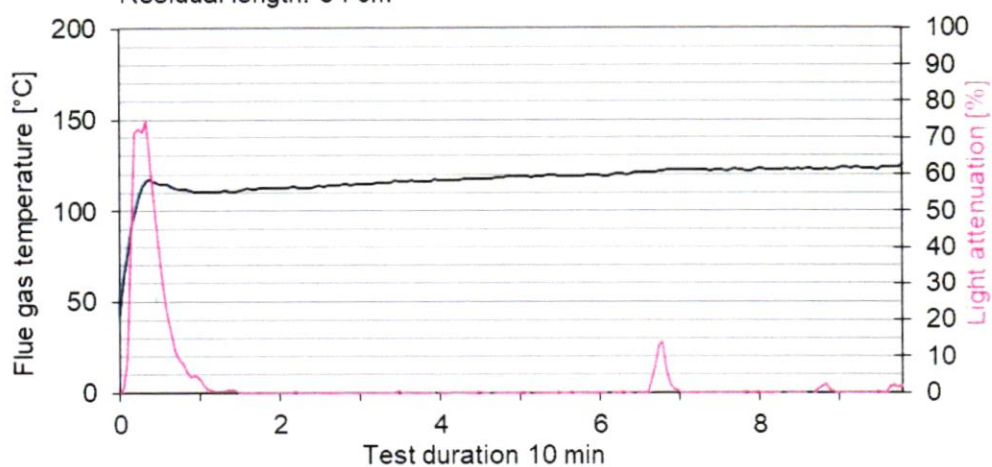


**measurement**

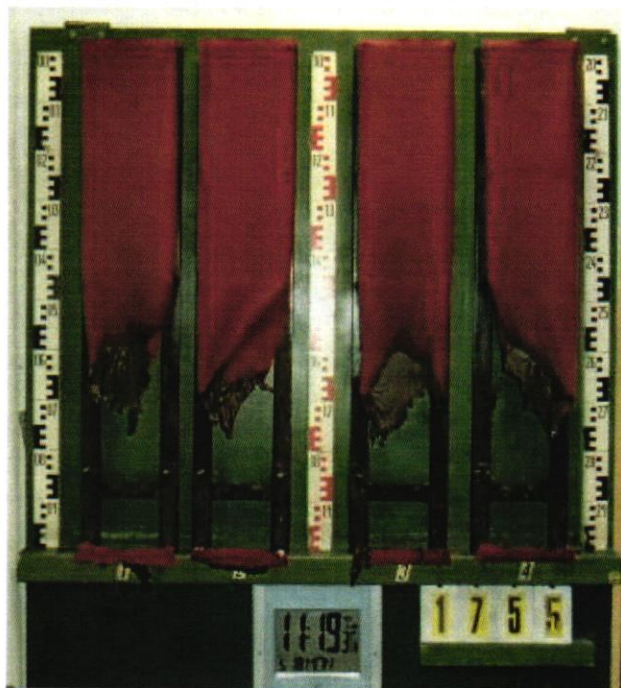
**#1754, PN44063: A + K**

Max. flue temperature: 125°C, Smoke density integral: 33%min

Residual length: 54 cm



**„Brandschacht“-test #1755**

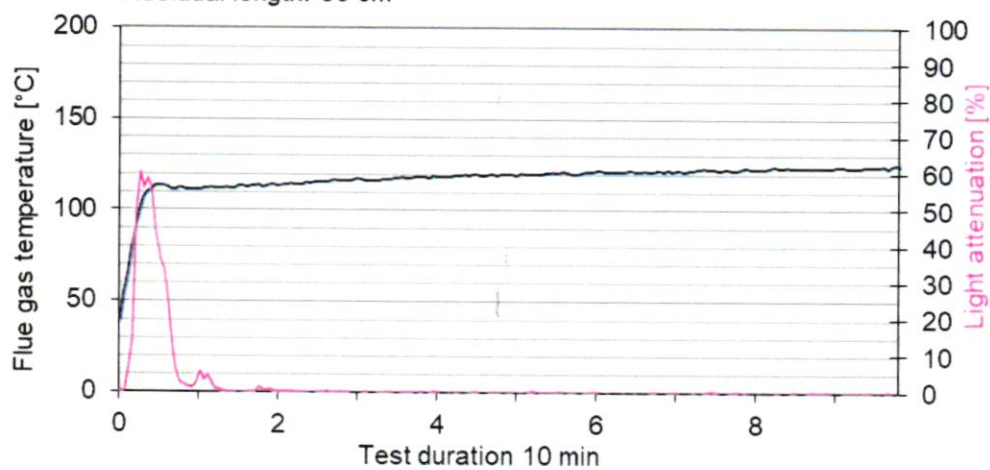


**measurement**

**#1755, PN44063: B + K**

Max. flue temperature: 125°C, Smoke density integral: 22%min

Residual length: 59 cm



**„Brandschacht“-test #1756**

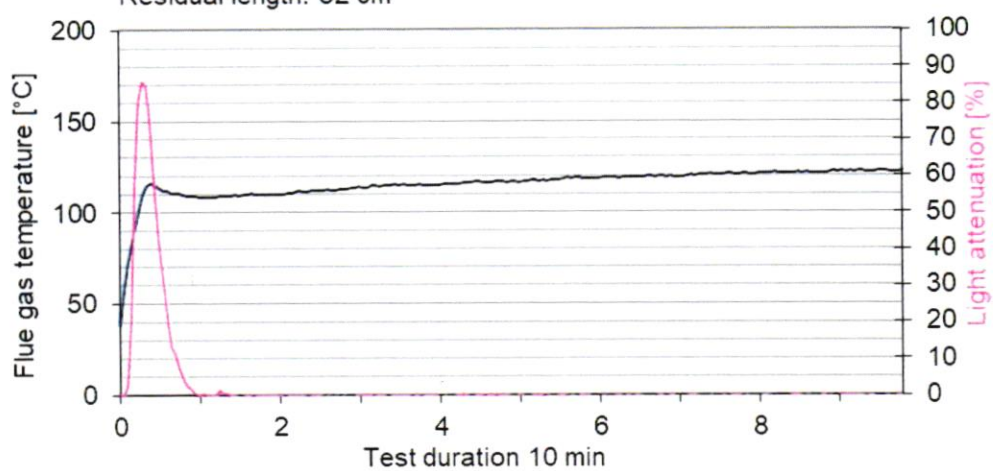


**measurement**

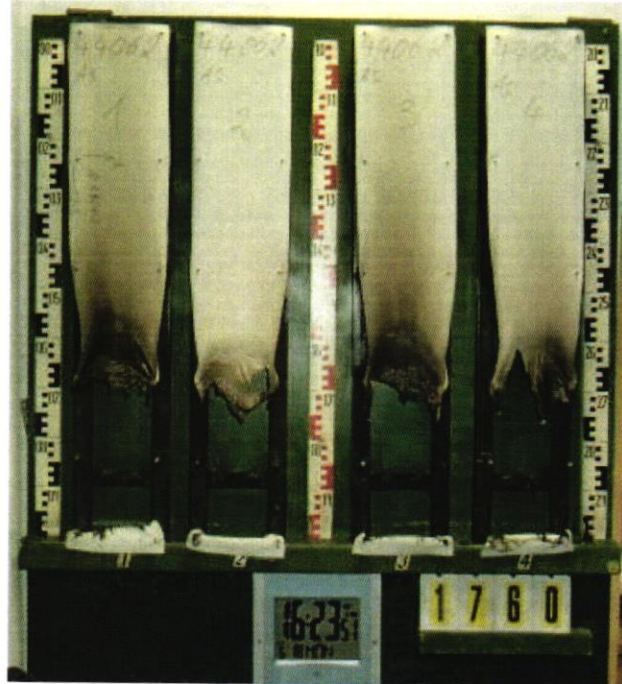
**#1756, PN44063: A + S**

Max. flue temperature: 123°C, Smoke density integral: 27%min

Residual length: 52 cm



**„Brandschacht“-test #1760**

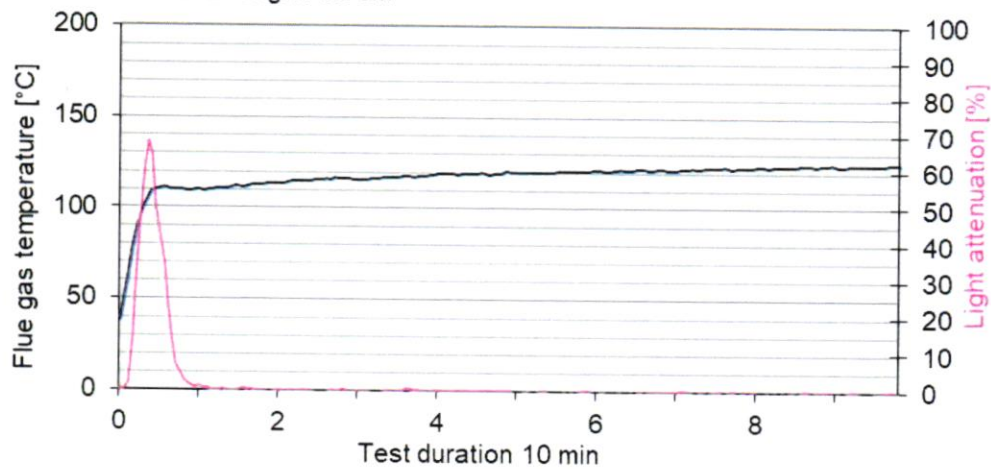


**measurement**

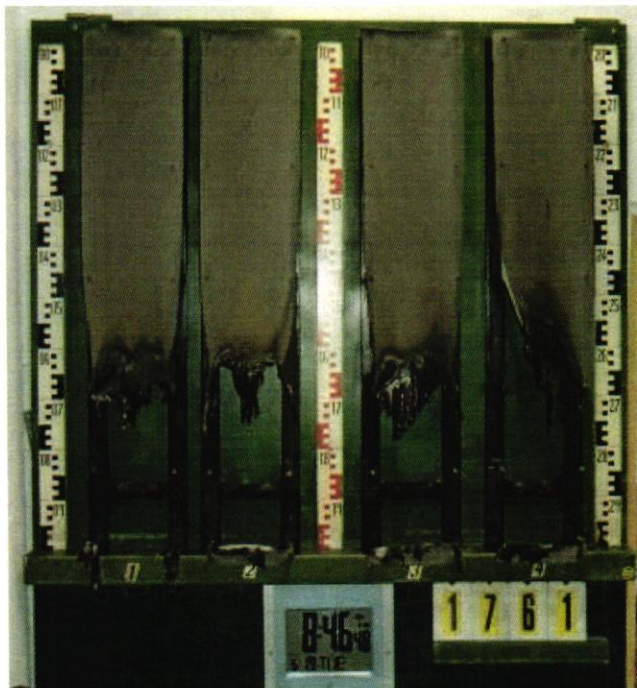
**#1760, PN44062: A + S**

Max. flue temperature: 125°C, Smoke density integral: 21%min

Residual length: 58 cm



**„Brandschacht“-test #1761**

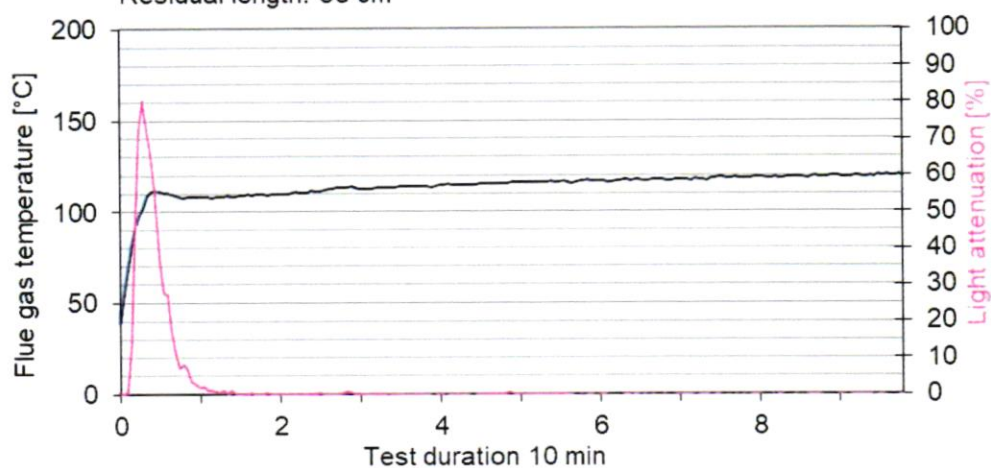


**measurement**

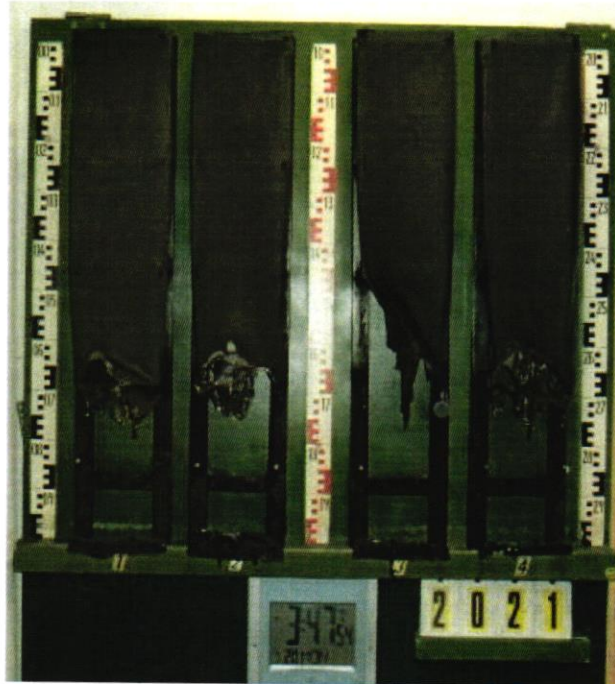
**#1761, PN44064: A + S**

Max. flue temperature: 120°C, Smoke density integral: 26%min

Residual length: 58 cm



**„Brandschacht“-test #2021**

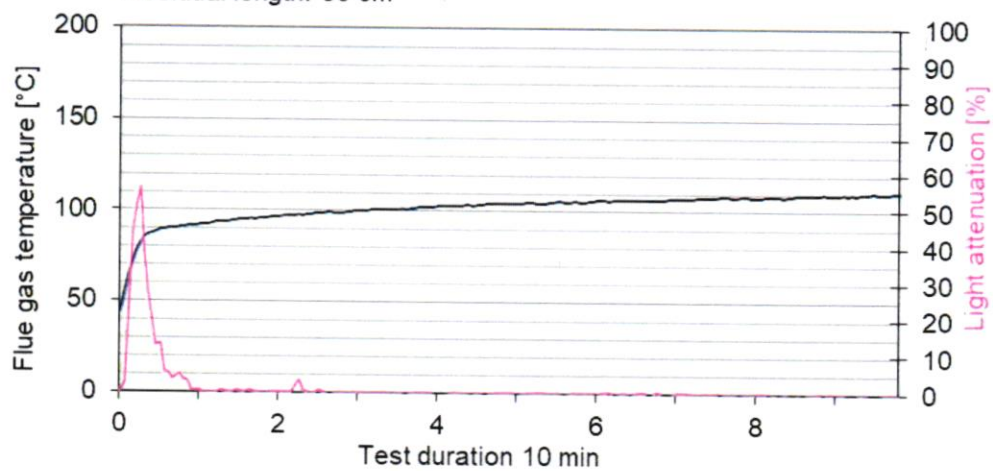


**measurement**

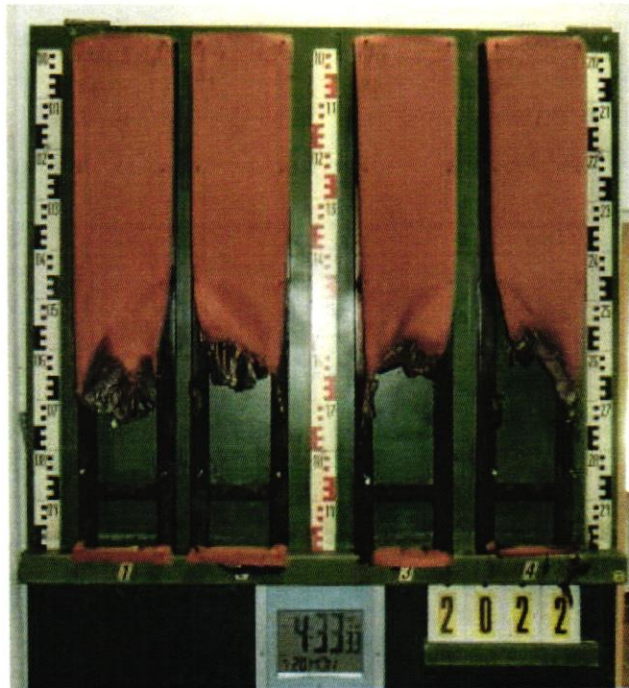
**#2021, PN44561: A + S**

Max. flue temperature: 110°C, Smoke density integral: 14%min

Residual length: 59 cm



**„Brandschacht“-test #2022**

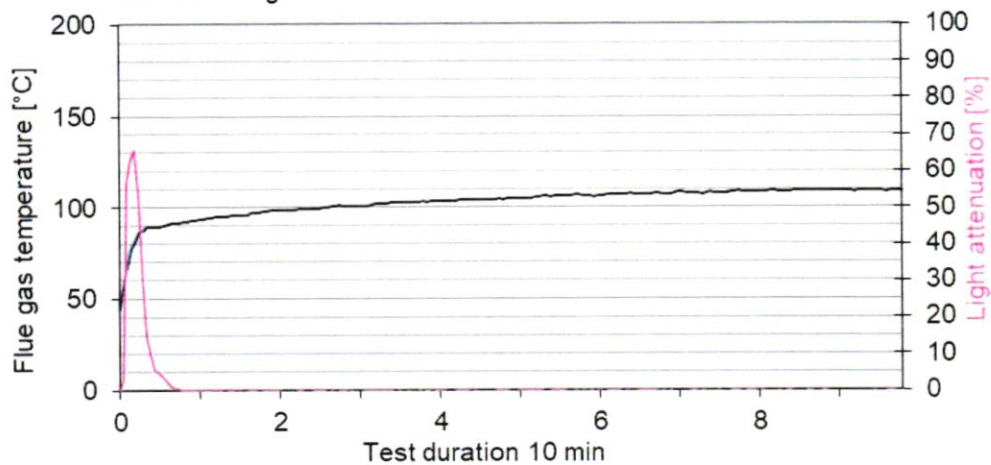


**measurement**

**#2022, PN44562: B + K**

Max. flue temperature: 109°C, Smoke density integral: 12%min

Residual length: 57 cm



### Test for normal flammability classifying B2 according to DIN 4102

1. Description of test material in condition as delivered look at page 2

2. Preparation of samples

Out of the material there have been cut samples for the ignitability apparatus.  
The samples were kept in a climate 23/50 until they reached constant weight.

3. Arrangement of samples -freely suspended-

Flaming in machine direction and transverse direction / side A and side B

4. Date of test CW 20 and CW 30 in 2026

5. Results

| <b>PN 44063:</b><br>flaming side B in weft direction                   | <b>edge-test</b> |     |     |     |     |    | <b>surface-test</b> |    |    |    |    |    | Dim |
|------------------------------------------------------------------------|------------------|-----|-----|-----|-----|----|---------------------|----|----|----|----|----|-----|
| samples no.                                                            | 1                | 2   | 3   | 4   | 5   | 6  | 1                   | 2  | 3  | 4  | 5  | 6  |     |
| ignition <sup>1)</sup>                                                 | 1                | 1   | 1   | 1   | 1   | -- | 5                   | -- | -- | -- | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                       | -/-              | -/- | -/- | -/- | -/- | -- | ./.                 | -- | -- | -- | -- | -- | s   |
| max. flame height                                                      | 13               | 11  | 12  | 12  | 11  | -- | 11                  | -- | -- | -- | -- | -- | cm  |
| Time                                                                   | 13               | 9   | 9   | 9   | 10  | -- | 15                  | -- | -- | -- | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>        | 15               | 10  | 10  | 10  | 12  | -- | 15                  | -- | -- | -- | -- | -- | s   |
| end of glowing <sup>1)</sup>                                           | 26               | 30  | 25  | 28  | 26  | -- | 26                  | -- | -- | -- | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                           | -/-              | -/- | -/- | -/- | -/- | -- | -/-                 | -- | -- | -- | -- | -- |     |
| smoke development (visual)                                             | very heavy       |     |     |     |     |    | very heavy          |    |    |    |    |    | ./. |
| dropping of burning material during 20 s <sup>1)</sup>                 | -/-              | -/- | -/- | -/- | -/- | -- | -/-                 | -- | -- | -- | -- | -- | s   |
| Appearance after test: burned out till max. height 9 cm x width 2,5 cm |                  |     |     |     |     |    |                     |    |    |    |    |    |     |

| <b>PN 44063: additional tests</b>                                    | <b>edge-test</b> |     |     |    |    |    | <b>surface-test</b> |     |     |    |    |    | Dim |
|----------------------------------------------------------------------|------------------|-----|-----|----|----|----|---------------------|-----|-----|----|----|----|-----|
| samples no.                                                          | 1                | 2   | 3   | 4  | 5  | 6  | 1                   | 2   | 3   | 4  | 5  | 6  |     |
| arrangement of samples<br>side / direction                           | A/K              | B/K | A/S | -- | -- | -- | A/K                 | B/K | A/S | -- | -- | -- |     |
| ignition <sup>1)</sup>                                               | 1                | 1   | 1   | -- | -- | -- | 5                   | 5   | 5   | -- | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                     | -/-              | -/- | -/- | -- | -- | -- | -/-                 | -/- | -/- | -- | -- | -- | s   |
| max. flame height                                                    | 10               | 12  | 10  | -- | -- | -- | 10                  | 11  | 11  | -- | -- | -- | cm  |
| time                                                                 | 8                | 10  | 8   | -- | -- | -- | 15                  | 15  | 15  | -- | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>      | 15               | 15  | 12  | -- | -- | -- | 15                  | 16  | 16  | -- | -- | -- | s   |
| end of glowing <sup>1)</sup>                                         | 26               | 24  | 28  | -- | -- | -- | 25                  | 27  | 26  | -- | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                         | -/-              | -/- | -/- | -- | -- | -- | -/-                 | -/- | -/- | -- | -- | -- | s   |
| smoke development (visual)                                           | very heavy       |     |     |    |    |    | very heavy          |     |     |    |    |    |     |
| dropping of burning material during 20 s <sup>1)</sup>               | -/-              | -/- | -/- | -- | -- | -- | -/-                 | -/- | -/- | -- | -- | -- | s   |
| Appearance after test: burned out till max. height 9cm x width 2,5cm |                  |     |     |    |    |    |                     |     |     |    |    |    |     |

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec -/- no appearance -- no information

K: warp direction / S: weft direction

| <b>PN 44064: additional tests</b>                                  | <b>edge-test</b> |           |           |           |    |    | <b>surface-test</b> |          |          |          |    |    | Dim |
|--------------------------------------------------------------------|------------------|-----------|-----------|-----------|----|----|---------------------|----------|----------|----------|----|----|-----|
| samples no.                                                        | 1                | 2         | 3         | 4         | 5  | 6  | 1                   | 2        | 3        | 4        | 5  | 6  |     |
| arrangement of samples<br>side / direction                         | A/K              | B/K       | A/S       | B/S       | -- | -- | A/K                 | B/K      | A/S      | B/S      | -- | -- |     |
| ignition <sup>1)</sup>                                             | 1                | 1         | 1         | 1         | -- | -- | 5                   | 5        | 5        | 5        | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                   | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-      | -/-      | -/-      | -- | -- | s   |
| max. flame height                                                  | <b>10</b>        | <b>11</b> | <b>10</b> | <b>11</b> | -- | -- | <b>9</b>            | <b>8</b> | <b>7</b> | <b>8</b> | -- | -- | cm  |
| time                                                               | 10               | 15        | 11        | 15        | -- | -- | 15                  | 15       | 15       | 15       | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>    | 15               | 15        | 13        | 15        | -- | -- | 15                  | 15       | 15       | 15       | -- | -- | s   |
| end of glowing <sup>1)</sup>                                       | 24               | 32        | 30        | 34        | -- | -- | 20                  | 28       | 24       | -/-      | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                       | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-      | -/-      | -/-      | -- | -- | s   |
| smoke development (visual)                                         | very heavy       |           |           |           |    |    | very heavy          |          |          |          |    |    |     |
| dropping of burning material during 20 s <sup>1)</sup>             | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-      | -/-      | -/-      | -- | -- | s   |
| Appearance after test: burned out till max. height 8cm x width 2cm |                  |           |           |           |    |    |                     |          |          |          |    |    |     |

| <b>PN 44062: additional tests</b>                                   | <b>edge-test</b> |           |           |           |    |    | <b>surface-test</b> |          |           |          |    |    | Dim |
|---------------------------------------------------------------------|------------------|-----------|-----------|-----------|----|----|---------------------|----------|-----------|----------|----|----|-----|
| samples no.                                                         | 1                | 2         | 3         | 4         | 5  | 6  | 1                   | 2        | 3         | 4        | 5  | 6  |     |
| arrangement of samples<br>side / direction                          | A/K              | B/K       | A/S       | B/S       | -- | -- | A/K                 | B/K      | A/S       | B/S      | -- | -- |     |
| ignition <sup>1)</sup>                                              | 1                | 1         | 1         | 1         | -- | -- | 6                   | 6        | 6         | 6        | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                    | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-      | -/-       | -/-      | -- | -- | s   |
| max. flame height                                                   | <b>12</b>        | <b>10</b> | <b>11</b> | <b>10</b> | -- | -- | <b>9</b>            | <b>8</b> | <b>12</b> | <b>9</b> | -- | -- | cm  |
| time                                                                | 15               | 10        | 11        | 9         | -- | -- | 15                  | 15       | 14        | 15       | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>     | 15               | 15        | 12        | 10        | -- | -- | 15                  | 15       | 15        | 15       | -- | -- | s   |
| end of glowing <sup>1)</sup>                                        | 28               | 26        | 24        | 26        | -- | -- | -/-                 | 25       | 30        | 28       | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                        | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-      | -/-       | -/-      | -- | -- | s   |
| smoke development (visual)                                          | very heavy       |           |           |           |    |    | very heavy          |          |           |          |    |    |     |
| dropping of burning material during 20 s <sup>1)</sup>              | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-      | -/-       | -/-      | -- | -- | s   |
| Appearance after test: burned out till max. height 10cm x width 2cm |                  |           |           |           |    |    |                     |          |           |          |    |    |     |

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information

K: warp direction    /    S: weft direction

| <b>PN 44561:</b><br>flaming side A in warp direction                  | <b>surface-test</b> |     |     |     |     |    | <b>edge-test</b> |    |    |    |    |    | Dim |
|-----------------------------------------------------------------------|---------------------|-----|-----|-----|-----|----|------------------|----|----|----|----|----|-----|
| samples no.                                                           | 1                   | 2   | 3   | 4   | 5   | 6  | 1                | 2  | 3  | 4  | 5  | 6  |     |
| ignition <sup>1)</sup>                                                | 5                   | 6   | 4   | 5   | 3   | -- | 1                | -- | -- | -- | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                      | -/-                 | -/- | -/- | -/- | -/- | -- | ./.              | -- | -- | -- | -- | -- | s   |
| max. flame height                                                     | 10                  | 12  | 13  | 11  | 13  | -- | 12               | -- | -- | -- | -- | -- | cm  |
| Time                                                                  | 14                  | 15  | 12  | 15  | 11  | -- | 13               | -- | -- | -- | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>       | 15                  | 16  | 15  | 18  | 14  | -- | 15               | -- | -- | -- | -- | -- | s   |
| end of glowing <sup>1)</sup>                                          | 18                  | 24  | 30  | 26  | 24  | -- | 25               | -- | -- | -- | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                          | -/-                 | -/- | -/- | -/- | -/- | -- | -/-              | -- | -- | -- | -- | -- |     |
| smoke development (visual)                                            | very heavy          |     |     |     |     |    | very heavy       |    |    |    |    |    | ./. |
| dropping of burning material during 20 s <sup>1)</sup>                | -/-                 | -/- | -/- | -/- | -/- | -- | -/-              | -- | -- | -- | -- | -- | s   |
| Appearance after test: burned out till max. height 10 cm x width 2 cm |                     |     |     |     |     |    |                  |    |    |    |    |    |     |

| <b>PN 44561: additional tests</b>                                   | <b>edge-test</b> |     |     |    |    |    | <b>surface-test</b> |     |     |    |    |    | Dim |
|---------------------------------------------------------------------|------------------|-----|-----|----|----|----|---------------------|-----|-----|----|----|----|-----|
| samples no.                                                         | 1                | 2   | 3   | 4  | 5  | 6  | 1                   | 2   | 3   | 4  | 5  | 6  |     |
| arrangement of samples<br>side / direction                          | B/K              | A/S | B/S | -- | -- | -- | B/K                 | A/S | B/S | -- | -- | -- |     |
| ignition <sup>1)</sup>                                              | 1                | 1   | 1   | -- | -- | -- | 3                   | 3   | 3   | -- | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                    | -/-              | -/- | -/- | -- | -- | -- | -/-                 | -/- | -/- | -- | -- | -- | s   |
| max. flame height                                                   | 10               | 10  | 10  | -- | -- | -- | 12                  | 13  | 12  | -- | -- | -- | cm  |
| time                                                                | 10               | 6   | 7   | -- | -- | -- | 12                  | 13  | 11  | -- | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>     | 11               | 7   | 8   | -- | -- | -- | 15                  | 15  | 15  | -- | -- | -- | s   |
| end of glowing <sup>1)</sup>                                        | 23               | 15  | 14  | -- | -- | -- | 25                  | 23  | 24  | -- | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                        | -/-              | -/- | -/- | -- | -- | -- | -/-                 | -/- | -/- | -- | -- | -- | s   |
| smoke development (visual)                                          | very heavy       |     |     |    |    |    | very heavy          |     |     |    |    |    |     |
| dropping of burning material during 20 s <sup>1)</sup>              | -/-              | -/- | -/- | -- | -- | -- | -/-                 | -/- | -/- | -- | -- | -- | s   |
| Appearance after test: burned out till max. height 10cm x width 2cm |                  |     |     |    |    |    |                     |     |     |    |    |    |     |

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information

K: warp direction / S: weft direction

| <b>PN 44061: additional tests</b>                                   | <b>edge-test</b> |           |           |           |    |    | <b>surface-test</b> |           |           |           |    |    | Dim |
|---------------------------------------------------------------------|------------------|-----------|-----------|-----------|----|----|---------------------|-----------|-----------|-----------|----|----|-----|
| samples no.                                                         | 1                | 2         | 3         | 4         | 5  | 6  | 1                   | 2         | 3         | 4         | 5  | 6  |     |
| arrangement of samples<br>side / direction                          | A/K              | B/K       | A/S       | B/S       | -- | -- | A/K                 | B/K       | A/S       | B/S       | -- | -- |     |
| ignition <sup>1)</sup>                                              | 1                | 1         | 1         | 1         | -- | -- | 4                   | 4         | 4         | 4         | -- | -- | s   |
| reaching the mark of measurement <sup>1)2)</sup>                    | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-       | -/-       | -/-       | -- | -- | s   |
| max. flame height                                                   | <b>10</b>        | <b>10</b> | <b>11</b> | <b>12</b> | -- | -- | <b>11</b>           | <b>10</b> | <b>10</b> | <b>10</b> | -- | -- | cm  |
| time                                                                | 10               | 8         | 8         | 10        | -- | -- | 15                  | 11        | 11        | 10        | -- | -- |     |
| self cessation of the flames<br>end of afterflame <sup>1)</sup>     | 11               | 9         | 9         | 11        | -- | -- | 16                  | 12        | 15        | 15        | -- | -- | s   |
| end of glowing <sup>1)</sup>                                        | 23               | 25        | 21        | 26        | -- | -- | 23                  | 37        | 31        | 34        | -- | -- | s   |
| flames were extinguished after <sup>1)</sup>                        | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-       | -/-       | -/-       | -- | -- | s   |
| smoke development (visual)                                          | very heavy       |           |           |           |    |    | very heavy          |           |           |           |    |    |     |
| dropping of burning material during 20 s <sup>1)</sup>              | -/-              | -/-       | -/-       | -/-       | -- | -- | -/-                 | -/-       | -/-       | -/-       | -- | -- | s   |
| Appearance after test: burned out till max. height 10cm x width 2cm |                  |           |           |           |    |    |                     |           |           |           |    |    |     |

<sup>1)</sup> time mentioned from the beginning of the test <sup>2)</sup> during 20 Sec    -/- no appearance    -- no information  
K: warp direction / S: weft direction

6. Remarks and explanations to the testing procedure - none -

7. Opinion concerning the dropping of burning material

The examined product shows no burning dripping material.

----- End of enclosures -----